



C. Doctor India Pvt. Ltd., founded in 1958, is a leading Indian company specializing in designing and manufacturing heat exchangers, pressure vessels, and industrial vacuum cleaning systems. The company is a member of Heat Transfer Research, Inc. (HTRI) and exports its products to various countries.

Headquartered in Ahmedabad, Gujarat, C. Doctor India Pvt. Ltd. operates a modern manufacturing facility and is part of a larger group of companies, including:

- **C. Doctor & Co. Pvt. Ltd.** – Specializes in industrial ventilation systems, metro and tunnel ventilation, and air pollution control solutions.
- **CB Doctor Ventilators Pvt. Ltd.** – Specializes in manufacturing centrifugal and axial flow fans.

Established in 1958 - A Company with 67 years of proud heritage.

MANUFACTURING FACILITIES



- **C DOCTOR INDIA PVT. LTD.**
- **Unit-1 at Ahmedabad**
- Established in 1958 at Vatva GIDC.



- **C DOCTOR INDIA PVT. LTD.**
- **Unit-2 at Vadodara**
- Established in 2022 at Makarpura GIDC.



- **C DOCTOR INDIA PVT. LTD.**
- **Unit-3 at Vadodara**
- Established in 2024 at Por GIDC.

MANUFACTURING FACILITIES



UNIT	WORKSHOP	BAY SIZE	COVERED AREA
UNIT-1 (Ahmedabad)	Workshop-1	60 X 15 meter	900 Sq. meter
	Workshop-2	100 X 23 meter	2300 Sq. meter
UNIT-2 (Makarpura)	Workshop-3	110 X 20 meter	2200 Sq. meter
UNIT-3 (Por)	Workshop-4	97 X 23 meter	2231 Sq. meter



LUBE OIL SYSTEM – (Core Module)



Salient Features:

- ✓ **Tailored Solutions** – Designed to meet specific customer requirements, whether for power plants, refineries, or industrial applications.
- ✓ **Meets Global Standards** – ISO 9001, API 614, and other industry benchmarks ensure **world-class reliability and performance**.
- ✓ **Robust Material Selection** – Corrosion-resistant components increase durability, reducing maintenance costs.
- ✓ **Low Maintenance Design** – Easy-access components and modular construction allow quick servicing with minimal downtime.
- ✓ **High-Performance Oil Coolers**. Designing of Shell and Tube heat Exchangers as per TEMA-C and Air-cooled heat Exchanger compliant with API 661 & API 614 Standards

LUBE OIL SKID -Package Module



A lube oil system integrated with the gearbox of a steam turbine, often referred to as a Package Module, is a compact, self-contained system designed to provide continuous lubrication, cooling, and contamination control for the gearbox, bearings, and rotating components.

Compact & Fully Integrated Design

- ✓ **Modular Package System** – Pre-assembled skid-mounted unit, reducing installation time and costs.
- ✓ **Optimized Space Utilization** – Compact layout suitable for constrained industrial environments.

PRODUCT SPECTRUM

CDI-BARODA



Heavy duty Water Cooled Condenser



Turbine Piping Spools



PRODUCT SPECTRUM

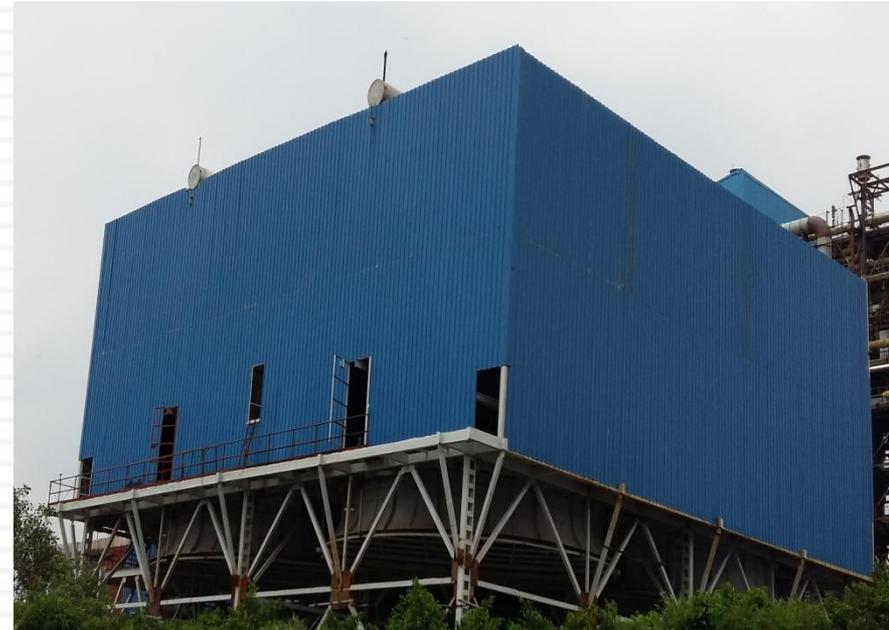
CDI- AHMEDABAD



WATER COOLED CONDENSER



AIR COOLED CONDENSERS (ACC)



PRODUCT SPECTRUM

CDI- AHMEDABAD



AIR COOLED HEAT EXCHANGER



Salient Features of an API 661-Compliant Heat Exchanger

- ✓ **Eliminates the Need for Water Cooling** – Reduces operational costs and makes the system suitable for **remote and water-scarce locations**.
- ✓ **Finned Tube Heat Exchanger Design** – Maximizes heat dissipation using ambient air.
- ✓ **Optimized Fan System** – Uses **forced or induced draft fans** to regulate oil temperature.

STEAM COIL AIR PRE HEATER

Salient Features

- ✓ CE marking, compliance to the EU Directive PED with **Module G**



PRODUCT SPECTRUM

CDI- AHMEDABAD



PRSSURE VESSELS



BLOW DOWN TANK



Salient Features :

- ✓ ASME U-Stamp Certified – Compliant with ASME Section VIII, Div. 1 for superior safety and quality.
- ✓ Advanced Welding & Fabrication – Precision welding techniques (GTAW, GMAW, SMAW) ensuring durability and strength.
- ✓ Comprehensive Testing & Inspection – 100% radiography, hydrostatic testing, and non-destructive examination (NDE) for quality assurance.
- ✓ Compliance with International Standards – Adhering to API, and ISO for global industry needs.

PRODUCT SPECTRUM

CDI- AHMEDABAD



STEAM COIL AIR PRE HEATER



FEED WATER HEATER



MAXIMUM PARAMETERS EXECUTED



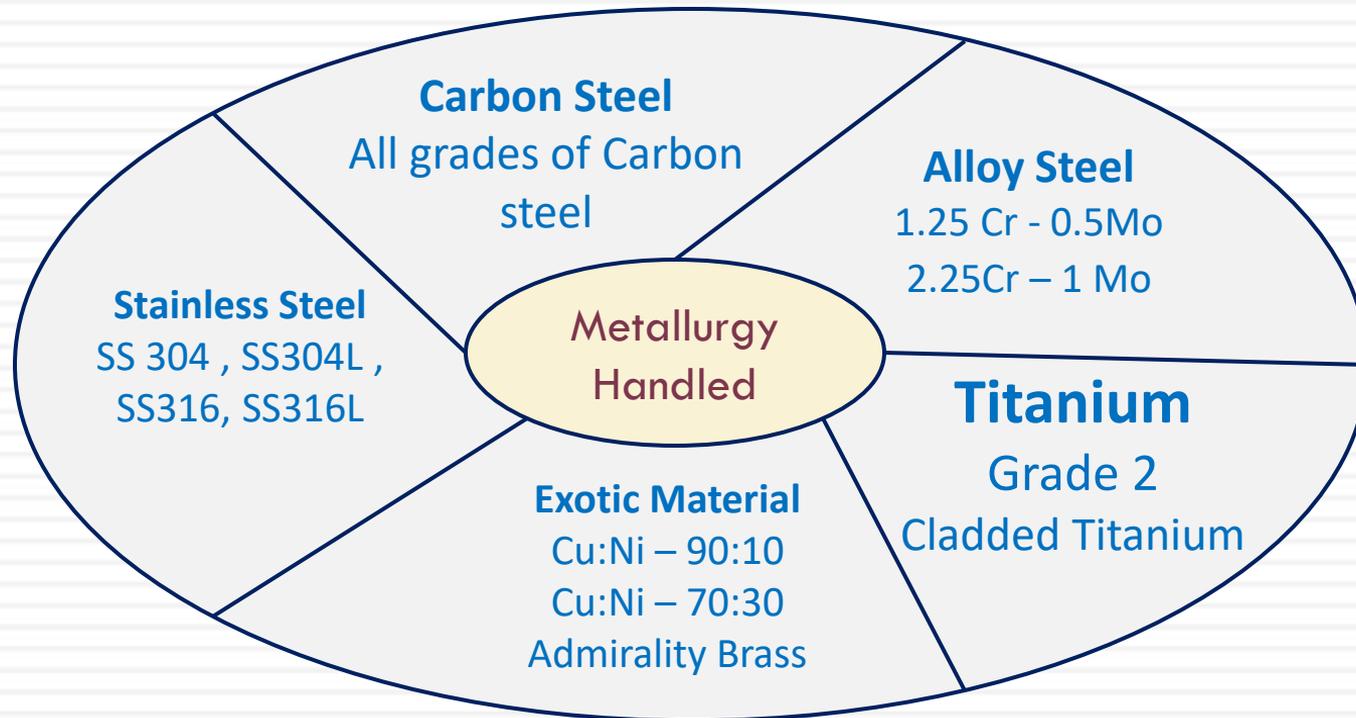
AT CDI, AHMEDABAD

- Shell Diameter	3.5 Meter
- Weight	65 MT
- Length	10 Meter
- Shell Thickness	100 mm
- Dish end Thickness	90 mm
- Hydro Test Pres	350 kg/cm ²
- Tube Sheet thickness	280 mm
- No. of Tubes	13000 Nos.
- Tube Length	8 Mtr.

AT CDI, VADODARA

- Shell Diameter	5 Meter
- Weight	151 MT
- Length	13.5 Meter
- No. of Tubes	16860 Nos.

METALLURGY HANDLED





CERTIFICATION & ACCREDITATION

CERTIFICATION AND ACCREDITATION



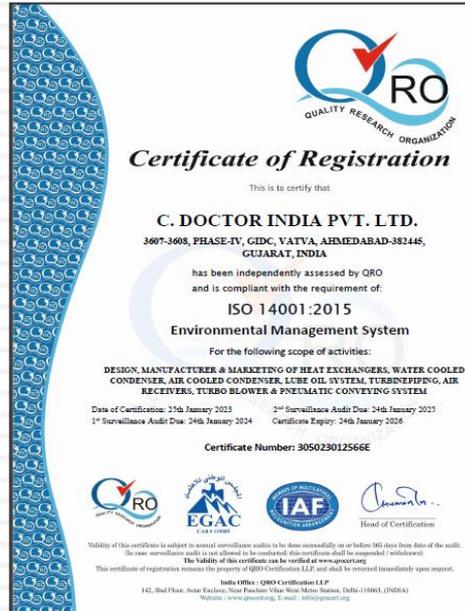
ISO 9001:2015

Quality management systems



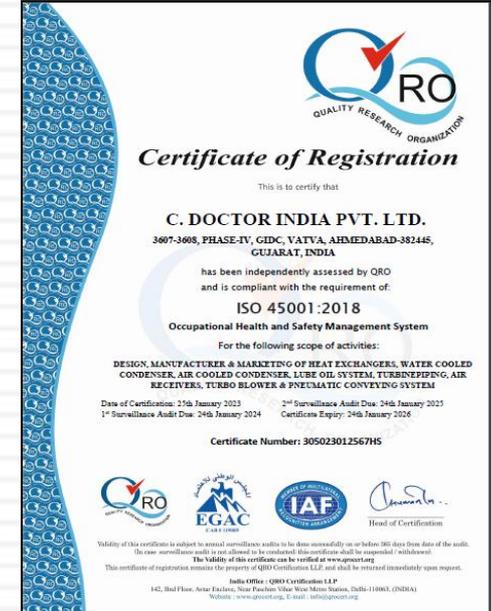
ISO 14001:2015

(Environmental Management System)



ISO 45001:2018

(Occupational Health and Safety Management System)



CERTIFICATION AND ACCREDITATION



 The American Society of Mechanical Engineers

CERTIFICATE OF AUTHORIZATION

The named company is authorized by The American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the ASME Single Certification Mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with the ASME Single Certification Mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

C DOCTOR INDIA PVT. LTD.
3607-3608, GIDC, PHASE IV, MAHMEDABAD HIGHWAY, VATVA
GUJARAT, AHMEDABAD 382445
India

SCOPE:

Manufacture of pressure vessels at the above location and field sites controlled by the above location (This authorization does not cover impregnated graphite)

AUTHORIZED: April 20, 2024
EXPIRES: April 20, 2027
CERTIFICATE NUMBER: 59342


Board Chair,
Conformity Assessment


 Senior Director,
Engineering Operations

ASME U Stamp

The ASME U Stamp certifies that pressure vessels are designed, constructed, inspected, and tested according to the latest ASME regulations, ensuring both quality and safety.

CERTIFICATION AND ACCREDITATION



The American Society of Mechanical Engineers

CERTIFICATE OF AUTHORIZATION

The named company is authorized by The American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the ASME Single Certification Mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with the ASME Single Certification Mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

C DOCTOR INDIA PVT. LTD.
3607-3608, GIDC, PHASE IV, MAHMEDABAD HIGHWAY, VATVA
GUJARAT, AHMEDABAD 382445
India

SCOPE:

Manufacture of Class 1 and Class 2 pressure vessels at the above location and field sites controlled by the above location

AUTHORIZED: April 20, 2024
EXPIRES: April 20, 2027
CERTIFICATE NUMBER: 61534

Richard B. Campbell
Board Chair,
Conformity Assessment



Matthew Vanguey
Senior Director,
Engineering Operations

ASME U2 Stamp

The American Society of Mechanical Engineers (ASME) issues the U2 Vessel Stamp for unfired pressure vessels that meet its alternative construction standards upon inspection.

CERTIFICATION AND ACCREDITATION



**THE NATIONAL BOARD
OF
BOILER & PRESSURE VESSEL INSPECTORS**

Certificate of Authorization



This is to certify that
C DOCTOR INDIA PVT. LTD.
3607-3608, GIDC, PHASE IV,
MAHMEDABAD HIGHWAY, VATVA
AHMEDABAD-382446, GUJARAT
INDIA

*is authorized to use the R Symbol in accordance with the provisions
of the National Board Inspection Code and NB-415, Accreditation
of "R" Repair Organizations.*

All activities within the scope of this Authorization shall be
controlled by the above location.

The scope of this Authorization is limited to:

Metallic
Repairs and Alterations
At
Shop and Field Locations



Certification Number: 11666

Issue Date: April 23, 2024
Expiration Date: April 18, 2027

Executive Director 

ASME R Stamp

The R Symbol stamp is issued by the National Board of Boiler and Pressure Vessel Inspectors for the alteration and/or repair of pressure vessels, boilers, and other pressure-retaining equipment..

CERTIFICATION AND ACCREDITATION



ASME NB Stamp

The NB stamp signifies that a pressure-retaining item has been fabricated in accordance with the ASME Boiler and Pressure Vessel Code and has undergone inspection by a qualified National Board Commissioned Inspector...

CERTIFICATION AND ACCREDITATION




Office of the Director of Boiler, Gujarat State
3rd Floor, D Block, Bahumali Bhawan, Manjunath Hill Compound, Anand, Gandhinagar
Ahmedabad - 380004
e-mail - cbisaan.hb.dh@gujarat.gov.in & Web site - <http://www.boiler.gujarat.gov.in>

No. DOB/TECH/2024/CA062023-2024001644 Date: 25/04/2024
To,
C Doctor India Pvt.Ltd,
3667 08 G I D C Estate Phase IV Mirva,382445

Sub: Extension of Approval of your workshop for Manufacturing of Steam Cook, Air-Preheater & Pressure Vessels under inspection of IBR - 1950 Code.

Ref: 1. First approval letter no.DOB/TECH/2022/CA062022-20230001060.dtd. 17-05-2022
2. Your application no.A0032023-20240002486.dtd. 27-03-2024
3. This office Inward no.20240*CB/1134269727.dtd. 27-03-2024
4. Government of Gujarat Notification No. GR - 2007 - 73 - IIA - 1099 - 1895 (1) - M - (3) dtd. 31/08/2007

Sir,

With reference to above you subject & referred letter the approval granted to your firm for "Manufacturing of Steam Cooks, Air-Preheater & Pressure Vessels" under inspection of IBR -1950 is extended for **Two year more** i.e from **09/04/2024 to 08/04/2026** other conditions are remains same as per reference letter 1

Online receipt No.2514662 of Rs.10000.00 dtd.12/04/2024 for registration / renewal fees is received. Also you shall apply for renewal of this firm registration at least two months before the expiry of said period.

Yours Faithfully
Digitally signed by **B. H. PATEL**
HIMMATLAL PATEL
Date: 2024.04.25 14:13 IST
Reason: I am the Director
Location: Gandhinagar
S. H. Patel
Director of Boilers,
Gujarat State, Ahmedabad.

Copy to: D.O.B / TECH / 2024 / CA062023-20240001644 25/04/2024 Dated
Shri B. H. Patel, Deputy Director of Boilers, Ahmedabad Region for information and necessary action

Indian Boiler Regulation (IBR)

IBR covers design, fabrication, inspection, testing & certification of boilers or any boiler parts including feed piping and fittings or vessels attached thereto.

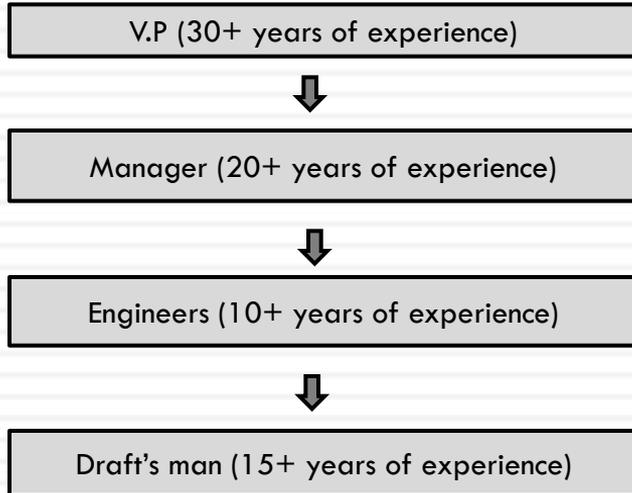


ENGINEERING EXCELLENCE

ENGINEERING EXCELLENCE

- The **Engineering Team at C. Doctor India Pvt. Ltd.** is the backbone of its innovation, precision, and high-quality manufacturing. With a team of highly skilled engineers, designers, and technical experts, the company specializes in providing advanced engineering solutions for steam turbines, compressors, lube oil systems, heat exchangers, and industrial piping.
- Our Engineering team consists of 12 professionals; (6 Engineers and 6 designer and draftsman.)

Engineering Team:



- **2 HTRI License**
- **2 dedicated Engineers exclusively for Thermal Design**

ENGINEERING EXCELLENCE

Fast, Accurate Vessel Design & Evaluation

COADE offers the comprehensive vessel-to-plate software programs that provide engineers, designers, estimators, fabricators and inspectors with software that speeds their process vessel design requirements.

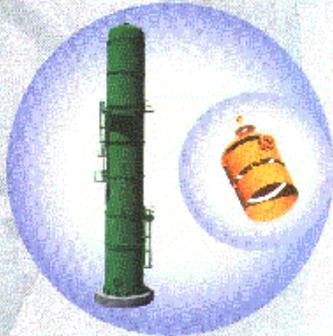
Whether you choose CodeCalc for structural stress analysis and design or the PVElite program for stress evaluation, the entire vessel COADE team works to be customized to your company's needs. We've got the software you need to get the job done.



CodeCalc

Pressure design and individual component analysis

- Maximum pressure and minimum thickness calculations for tanks, shells and cones
- Common shells for nozzles, flanges, tubesheets, floating heads and vessel attachments
- Code stress tables for other components — pressure joints, manhole heads, large openings



PVElite

CodeCalc capabilities **PLUS** structural evaluation required for larger vessels

- Toxic service, hydrogen sulfide service
- Includes the load components wind and earthquake
- Combines stress model loads with pressure to design and/or check vessel wall thickness
- Pressure loads, wind, earthquake design

Mechanical Design

ASME SEC VIII Div.1, TEMA, API 660 and API 661

P. V. & H. E. on PVElite & CodeCalc Software by

M/s COADE, Inc., USA

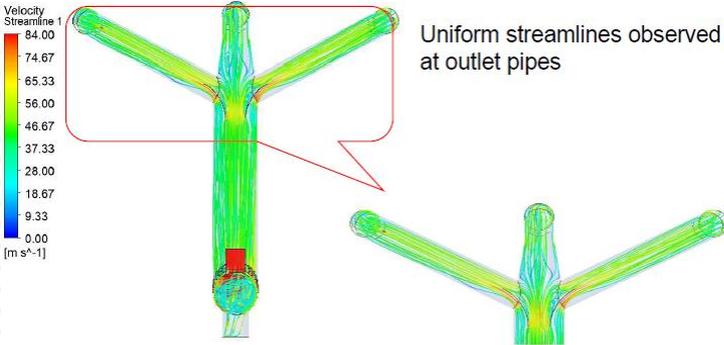
2 Engineers exclusively for Mechanical Design

List of Software	No. Of License
HTRI Exchanger Suite 9.2	2
PV Elite	1
Code Calc	1
AutoCAD 2023	3

ENGINEERING EXCELLENCE

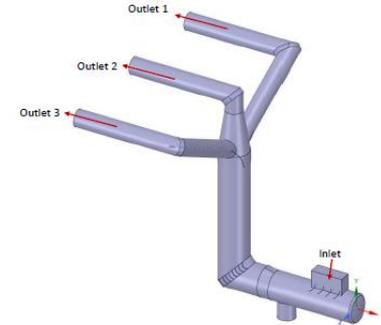
(CFD Analysis- ANSYS)

Velocity Streamline

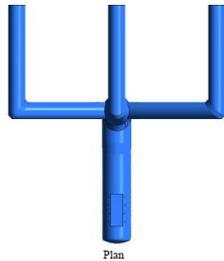


Pressure Drop

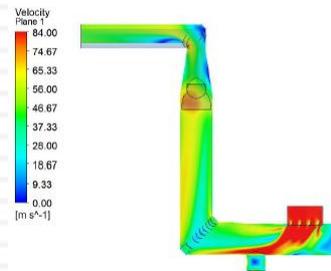
Location	Pa	MMWC
Outlet_1 - Inlet	-426.3	-43.5
Outlet_2 - Inlet	-315.3	-32.2
Outlet_3 - Inlet	-429.6	-43.8



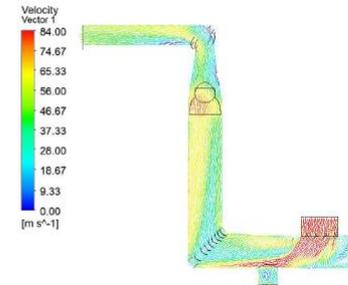
Geometry



Velocity Contour



Vector plot



ENGINEERING EXCELLENCE



» Codes & Standards

- **ASME** - American Society of Mechanical Engineers
- **ASTM** - American Society of Testing material
- **TEMA** - Tubular Exchanger Manufacturers Association
- **HEI** - Heat Exchange Institute
- **API** - American Petroleum Institute
- **IS** – Indian Standard
- **IBR** - Indian Boiler Regulations
- **PED** – Pressure Equipment Directive





MANUFACTURING FACILITIES

MANUFACTURING FACILITIES

CNC PLASMA CUTTING MACHINE



German make Plasma Cutting

Capacity :

CS – 1.65 mm to 100 mm thickness.

Copper – 1.65 mm to 100 mm thickness.

SS – 1.65 mm to 100 mm thickness.

Aluminum – 1.65 mm to 100 mm thickness.

CNC LASER CUTTING MACHINE



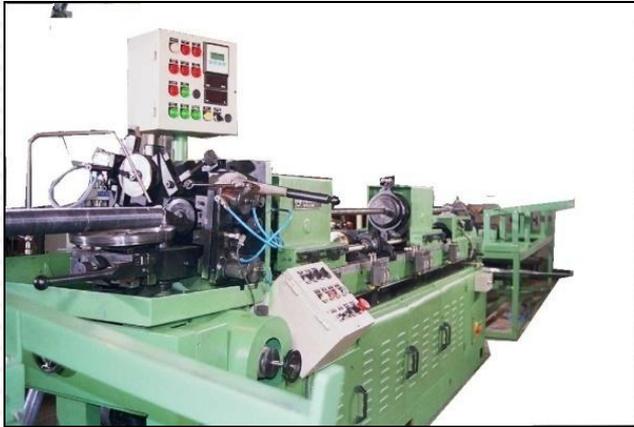
Range :- 1 mm to 25 mm thickness

Material Handled :-

Carbon Steel, Stainless Steel

MANUFACTURING FACILITIES

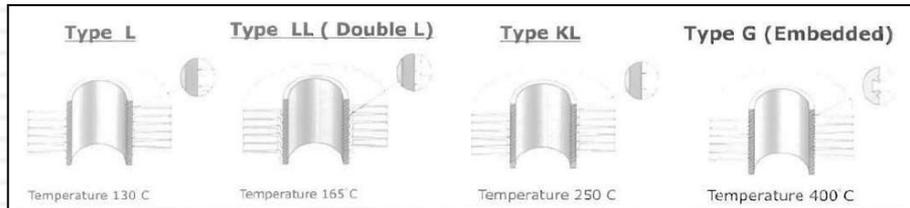
FINNING MACHINE - 1 No.



Make – PRECITECH ENG. BANGALORE INDIA

Fins Type :- 'G' Type
'L' Type
'KL' Type

Tubes : CS, SS max. 2" Dia./12 meter Length



Fins : Aluminum and Copper
6 to 12 FPI

MANUFACTURING FACILITIES

WELDING PROCESSES

- Arc Welding Machine (400 and 600 Amp.)
Total – 8 Nos.
- TIG Welding Machine (400 Amp.)
Total – 2 Nos.
- SAW Welding Machine (1000 Amp.)
Total – 1 No.
- SMAW (Automatic) Machine
Total – 1 No.



WELDING ROTATOR

- Capacity of the Welding Rotator for handling of heavy equipment under fabrication:-
 - 10 MT
 - 15 MT
 - 100 MT



TESTING FACILITIES

- Thickness Coating Meter
- Sound Meter
- Anemo Meter
- Pressure Guages
- Vacuum Gauges
- Techo Meter
- Vibration Analyzer
- Level 2 Certified Quality Personnel for DP Testing
- Radiography and Ultrasonic Testing- Outsourcing



SIGNATURE PROJECTS

Manufacturing of Condensers at Vadodara Unit



Client: PT Inti Karya Persada Teknik (IKPT)

Engineering and Construction Batam, Indonesia

Weight: 97.7 MT

Diameter: 3.8 m

Tube sheet : Cladded Titanium

Tube : Titanium Grade B

Shell : SA 516 Gr 70

Tube to Tube sheet welding with orbital welding machine

Manufacturing of Condensers at Vadodara Unit



- LIZTEX BRAZIL
- Empty Weight :- 151 MT
- Diameter :- 4.2 Meter
- Tube Material :- SA 249 TP 304
- Shell MOC: ASTM A36

Manufacturing of Condensers at Vadodara Unit



- 1 X 48 MW - Godawari Power and Ispat Limited
- Empty Weight :- 123.2 MT
- Diameter :- 3.7 Meter
- Tube Material :- SA 249 TP 304
- Tube Qty :- 13,600 Nos.

Manufacturing of Condensers at Vadodara Unit



- GUYANA POWER - BRAZIL
- Empty Weight :- 66 MT
- Diameter :- 3.2 Meter
- Tube Material :- SA 249 TP 316
- Length :- 11 meter

Manufacturing of Condensers at Vadodara Unit



- Shyam Metallic Ltd.- 90 MW Project
- Empty Weight :- 143 MT
- Diameter :- 5 Meter
- Tube Material :- SA 249 TP 304
- Length :- 11 meter

Manufacturing of Turbine Piping at Vadodara Unit



- Shyam steel Manufacturing Ltd.
- 40MW CPP
- Max. Dia:- 12 Inch
- Material- SS 304/304L , SA 106 GR.B & Alloy- P11,P22

Manufacturing of Lube Oil System at Vadodara Unit



- Lube Oil System - Package Module
- Siemens - Maha Sara Kham Ltd., Thailand - 9.9 MW Project
- Tank capacity: 18,900 LTr
- Capacity: 700 LPM



Manufacturing of Lube Oil System at Vadodara Unit



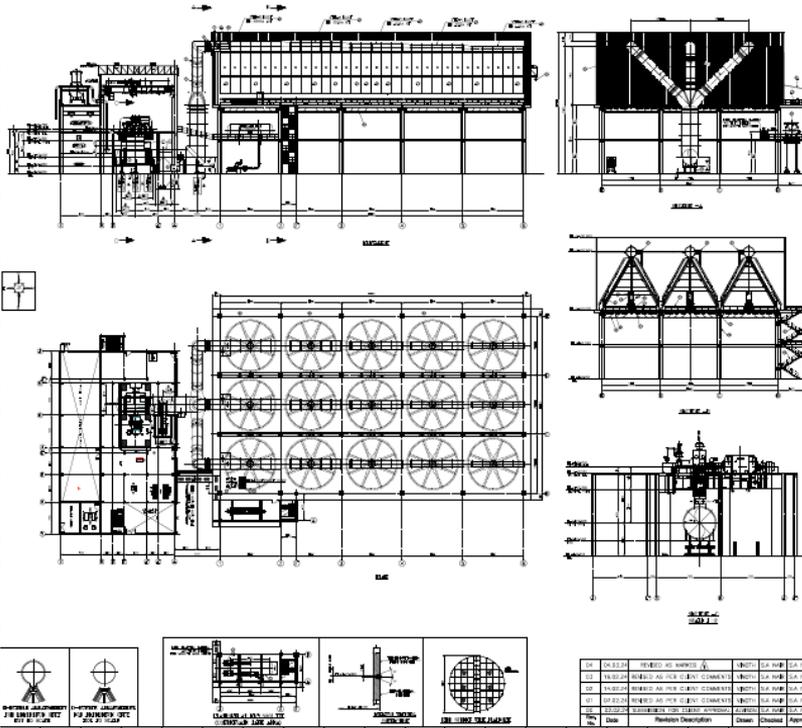
- Lube Oil System – Core Module
- Saisidha A/c Kidera Sugar Ltd. (10 MW) Project
- Tank Capacity: 8000 Ltr
- Flowrate: 620 LPM

Manufacturing of Lube Oil System at Vadodara Unit



- Lube Oil System – Core Module
- Grasim Ind. Ltd. (3.35 MW) Project
- Tank Capacity: 2.5 Cu.Meter

AT AHMEDABAD UNIT: AIR COOLED CONDENSERS



- Client :- Shree Cement Ltd
- St.Flow :- 120 TPH
- Duct Weight:- 210 MT
- Steel weight:- 400 MT
- No. of Cells :- 15



No.	Date	Revision Description	Drawn	Checked	Appr.
01	01.01.2018	ISSUED FOR APPROVAL	SHREYAS	SHREYAS	SHREYAS
02	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
03	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
04	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
05	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
06	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
07	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
08	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
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12	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
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26	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
27	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
28	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
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31	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
32	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
33	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
34	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
35	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
36	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
37	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
38	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
39	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
40	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
41	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
42	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
43	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
44	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
45	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
46	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
47	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
48	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
49	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS
50	01.01.2018	ISSUED FOR CONSTRUCTION	SHREYAS	SHREYAS	SHREYAS

AT AHMEDABAD UNIT: AIR COOLED CONDENSERS



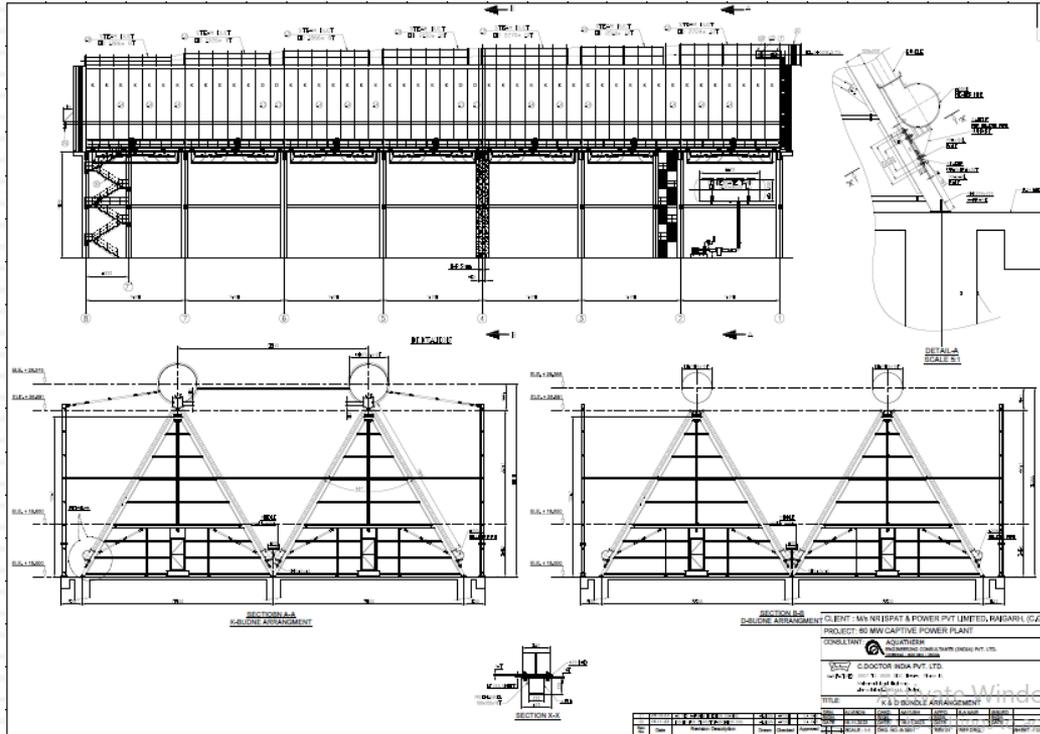
KPR PROJECT (7.25 MW)
COMMISSIONED YEAR-2022



BABANRAO JI SUGAR PLANT (18 MW)
COMMISSIONED YEAR-2021



AT AHMEDABAD UNIT: AIR COOLED CONDENSERS



- Client :- NR Ispat & Power-India
- Project :- 60 MW CPP
- Duct Weight:- 205 MT
- Steel weight:- 380 MT
- No. of Cells :- 14

CLIENTS:



SIEMENS
energy

Triveni
TURBINES

DOOSAN

ANDRITZ

Hitachi Zosen
INOVA



GE VERNOVA

एनटीपीसी
NTPC

ISGEC

L&T

MHPS

बी एच ई एल
BHEL

THERMAX

Reliance
Industries Limited

TATA
TATA CHEMICALS LIMITED

C DOCTOR INDIA PRIVATE LIMITED

ADDRESS:

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